

Please delete the present Abstract of the Disclosure.

Please add the following new Abstract of the Disclosure:

A method of assembling a magnetic tape cartridge where an opening, through which a magnetic tape is drawn out, is provided in part of a sidewall of a cartridge case across a lower half and an upper half of the cartridge case. A slide door that opens and closes the opening is mounted between guide portions provided in the cartridge lower and upper halves, while stressing the slide door with a spring member toward a position in which the opening is closed. During mounting, the slide door is stressed with the spring member toward the position in which the opening is closed by fitting a lower edge of the slide door into the guide portion of the lower half. A mounting position of the slide door is retained by holding an end of the slide door facing a direction in which the slide door moves to close the opening.